

# UNITED STATES PATENT AND TRADEMARK OFFICE

ENITED STATES DEPARTMENT OF COMMERCE Enited States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/667,648	09/22/2003	Walter H. Christiansen	US.03.036	1123
33249	7590 05/04/2005		EXAMINER	
RESOLUTI ATTN: LISA	ON PERFORMANCE	FEELY. M	FEELY. MICHAEL J	
1600 SMITH STREET, P.O. BOX 4500			ART UNIT	PAPER NUMBER
HOUSTON,	TX 77210-4500		1712	

DATE MAILED: 05/04/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

				Nu
Office Action Summary		Application No.	Applicant(s)	
		10/667,648	CHRISTIANSEN ET	AL.
		Examiner	Art Unit	
		Michael J. Feely	1712	
Period fo	The MAILING DATE of this communication ap or Reply	pears on the cover sheet	with the correspondence addre	<del>)</del> SS
THE   - Exter after - If the - If NC - Failu Any	ORTENED STATUTORY PERIOD FOR REPL MAILING DATE OF THIS COMMUNICATION. nsions of time may be available under the provisions of 37 CFR 1. SIX (6) MONTHS from the mailing date of this communication. period for reply specified above is less than thirty (30) days, a repropers of the toreply is specified above, the maximum statutory period re to reply within the set or extended period for reply will, by statutively received by the Office later than three months after the mailing patent term adjustment. See 37 CFR 1.704(b).	136(a). In no event, however, may bly within the statutory minimum of the li will apply and will expire SIX (6) Multer, cause the application to become	a reply be timely filed hirty (30) days will be considered timely. DNTHS from the mailing date of this comm ABANDONED (35 U.S.C. § 133).	nunication.
Status	·	·		
2a) <u></u> ☐	Responsive to communication(s) filed on 22.5  This action is <b>FINAL</b> . 2b) This closed in accordance with the practice under	is action is non-final. ance except for formal ma		nerits is
Disposit	ion of Claims			
5)□ 6)⊠ 7)□	Claim(s) 1-18 is/are pending in the application 4a) Of the above claim(s) is/are withdra Claim(s) is/are allowed. Claim(s) 1-18 is/are rejected. Claim(s) is/are objected to. Claim(s) are subject to restriction and/	awn from consideration.		
Applicat	ion Papers			
10)□	The specification is objected to by the Examination The drawing(s) filed on is/are: a) ac Applicant may not request that any objection to the Replacement drawing sheet(s) including the correct The oath or declaration is objected to by the Examination is objected.	cepted or b) objected to objected to objected to objected to object of the drawing of the drawing of the drawing objection is required if the drawing object.	rance. See 37 CFR 1.85(a). ng(s) is objected to. See 37 CFR	1
Priority	under 35 U.S.C. § 119	•		
12)[_ a)	Acknowledgment is made of a claim for foreig  All b) Some * c) None of:  1. Certified copies of the priority documer  2. Certified copies of the priority documer  3. Copies of the certified copies of the pri application from the International Bures  See the attached detailed Office action for a list	nts have been received. nts have been received ir ority documents have be au (PCT Rule 17.2(a)).	Application No en received in this National St	age
2) Noti 3) Info	nt(s) ce of References Cited (PTO-892) ce of Draftsperson's Patent Drawing Review (PTO-948) mation Disclosure Statement(s) (PTO-1449 or PTO/SB/0 er No(s)/Mail Date 0903.	Paper N	w Summary (PTO-413) lo(s)/Mail Date of Informal Patent Application (PTO-1 	152)

Application/Control Number: 10/667,648 Page 2

Art Unit: 1712

#### **DETAILED ACTION**

## Claim Rejections - 35 USC § 102

1. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 2. Claims 1-18 are rejected under 35 U.S.C. 102(b) as being anticipated by Yasuda et al. (US Pat. No. 5,081,206).

Regarding claims 1-18, Yasuda et al. disclose: (1) a process for preparing a resin coated article, the process comprising contacting a substrate with an accelerated resin composition (Abstract; column 8, lines 3-9; column 6, lines 6-11) comprising an epoxy resin (column 6, lines 12-59), a curing agent (column 6, lines 59-60; column 7, lines 11-14), and an alkali metal containing cure accelerator compound (column 7, lines 23-33);

- (2) wherein the accelerated resin composition further comprises one or more solvents (column 7, lines 15-22);
- (3) wherein the accelerated resin composition is in powder, hot melt, solution, or dispersion form (Abstract; column 7, lines 15-22);
- (4) wherein the contacting method is selected from the group consisting of powder coating, spray coating, die coating, roll coating, resin infusion and contacting the substrate with a bath comprising the accelerated resin composition (column 8, lines 3-9; column 6, lines 6-11);

Art Unit: 1712

Page 3

(5) wherein the substrate comprises a material selected from the group consisting of glass, fiberglass, quartz, paper, thermoplastic resin, an unwoven aramid reinforcement, carbon, graphite, ceramic, metal and combinations thereof (column 8, lines 3-9; column 6, lines 6-11);

- (6) wherein the article is a prepreg, wherein the substrate comprises a material selected from the group consisting of glass, fiberglass, quartz, paper, thermoplastic resin, an unwoven aramid reinforcement, carbon, graphite, ceramic, metal and combinations thereof, and wherein the contacting occurs in a bath comprising the accelerated resin composition and optionally one or more solvents (column 8, lines 3-9; column 6, lines 6-11); (7) wherein the substrate is glass or fiberglass in the form of a woven cloth or a mat (column 8, lines 3-9; column 6, lines 6-11);
- (8) wherein the alkali metal containing cure accelerator compound is selected from the group consisting of an alkali metal containing hydroxide, alkoxide, carboxylate, halide salt, borate, bicarbonate, carbonate, chlorate, nitrate, phosphate, sulfate, sulfide, sulfite, polysulfide, thiocyanate, silicate, aluminate, phosphonate, sulfonate, cyanate, thiolate, thiophenoxide, thiocarboxylate, thiophosphate, imide salt, an alkali metal ion complexed with coordinating compounds, and combinations thereof (column 7, lines 23-33);
- (9) wherein the alkali metal containing cure accelerator compound is selected from the group consisting of an alkali metal containing hydroxide, alkoxide, phenoxide, carboxylate, halide salt, carbonate and combinations thereof (column 7, lines 23-33);
- (10) wherein the alkali metal containing compound is represented by the formula MOR or  $(MO)_n$ -R wherein M is a metal selected from Group 1 of the periodic table of elements, O is oxygen, and R is hydrogen or a substituted or unsubstituted hydrocarbyl group (column 7, lines 23-33); (11) wherein M is lithium, sodium or potassium, and R is hydrogen or a  $C_1$  to  $C_{40}$

Art Unit: 1712

Page 4

hydrocarbyl group (column 7, lines 23-33); (12) wherein OR represents a hydroxy, a methoxy, an ethoxy, an n-propoxy, an isopropoxy, an n-butoxy, an iso-butoxy, a sec-butoxy, a tert-butoxy, or a phenoxy group (column 7, lines 23-33); (13) wherein the alkali metal containing compound is selected from the group consisting of lithium hydroxide, sodium hydroxide, potassium hydroxide, sodium methoxide, potassium methoxide, lithium methoxide and combinations thereof (column 7, lines 23-33);

- (14) wherein the alkali metal containing cure accelerator compound is utilized in an amount greater than 0.00001 molar equivalents per 100 grams of epoxy resin solids (column 7, lines 23-33);
- (15) wherein the epoxy resin is derived from the reaction of an epihalohydrin and a phenol or a phenol type compound (column 6, lines 17-59); (16) wherein the phenol or a phenol type compound is selected from the group consisting of bisphenols, halogenated bisphenols, hydrogenated bisphenols, novolac resins, polyalkylene glycols and combinations thereof (column 7, lines 23-33);
- (17) a resin coated article prepared by the process of claim 1 (Abstract; column 8, lines 3-9; column 6, lines 6-11); and
- (18) a prepreg prepared by the process of claim 1 (Abstract; column 8, lines 3-9; column 6, lines 6-11).
- 3. Claims 1 and 3-18 are rejected under 35 U.S.C. 102(b) as being anticipated by Corley (US Pat. No. 4,503,200).

Page 5

Regarding claims 1-18, Corley discloses: (1) a process for preparing a resin coated article, the process comprising contacting a substrate with an accelerated resin composition (Abstract; column 7, line 66 through column 8, line 9) comprising an epoxy resin (Abstract; column 2, line 45 through column 4, line 2), a curing agent (Abstract; column 5, lines 15-52), and an alkali metal containing cure accelerator compound (Abstract; column 6, line 64 through column 7, line 4);

- (3) wherein the accelerated resin composition is in powder, hot melt, solution, or dispersion form (Abstract; column 7, line 66 through column 8, line 9);
- (4) wherein the contacting method is selected from the group consisting of powder coating, spray coating, die coating, roll coating, resin infusion and contacting the substrate with a bath comprising the accelerated resin composition (Abstract; column 7, line 66 through column 8, line 9);
- (5) wherein the substrate comprises a material selected from the group consisting of glass, fiberglass, quartz, paper, thermoplastic resin, an unwoven aramid reinforcement, carbon, graphite, ceramic, metal and combinations thereof (Abstract; column 7, line 66 through column 8, line 9);
- (6) wherein the article is a prepreg, wherein the substrate comprises a material selected from the group consisting of glass, fiberglass, quartz, paper, thermoplastic resin, an unwoven aramid reinforcement, carbon, graphite, ceramic, metal and combinations thereof, and wherein the contacting occurs in a bath comprising the accelerated resin composition and optionally one or more solvents (Abstract; column 7, line 66 through column 8, line 9); (7) wherein the

substrate is glass or fiberglass in the form of a woven cloth or a mat (Abstract; column 7, line 66 through column 8, line 9);

- (8) wherein the alkali metal containing cure accelerator compound is selected from the group consisting of an alkali metal containing hydroxide, alkoxide, carboxylate, halide salt, borate, bicarbonate, carbonate, chlorate, nitrate, phosphate, sulfate, sulfide, sulfite, polysulfide, thiocyanate, silicate, aluminate, phosphonate, sulfonate, cyanate, thiolate, thiophenoxide, thiocarboxylate, thiophosphate, imide salt, an alkali metal ion complexed with coordinating compounds, and combinations thereof (Abstract; column 6, line 64 through column 7, line 4);
- (9) wherein the alkali metal containing cure accelerator compound is selected from the group consisting of an alkali metal containing hydroxide, alkoxide, phenoxide, carboxylate, halide salt, carbonate and combinations thereof (Abstract; column 6, line 64 through column 7, line 4);
- (10) wherein the alkali metal containing compound is represented by the formula MOR or (MO)<sub>n</sub>-R wherein M is a metal selected from Group 1 of the periodic table of elements, O is oxygen, and R is hydrogen or a substituted or unsubstituted hydrocarbyl group (Abstract; column 6, line 64 through column 7, line 4); (11) wherein M is lithium, sodium or potassium, and R is hydrogen or a C<sub>1</sub> to C<sub>40</sub> hydrocarbyl group (Abstract; column 6, line 64 through column 7, line 4); (12) wherein OR represents a hydroxy, a methoxy, an ethoxy, an n-propoxy, an iso-butoxy, a sec-butoxy, a tert-butoxy, or a phenoxy group (Abstract; column 6, line 64 through column 7, line 4); (13) wherein the alkali metal containing compound is selected from the group consisting of lithium hydroxide, sodium hydroxide, potassium hydroxide, sodium

Art Unit: 1712

methoxide, potassium methoxide, lithium methoxide and combinations thereof (Abstract; column 6, line 64 through column 7, line 4);

- (14) wherein the alkali metal containing cure accelerator compound is utilized in a amount greater than 0.00001 molar equivalents per 100 grams of epoxy resin solids (Abstract; column 6, line 64 through column 7, line 4);
- (15) wherein the epoxy resin is derived from the reaction of an epihalohydrin and a phenol or a phenol type compound (Abstract; column 2, line 45 through column 4, line 2); (16) wherein the phenol or a phenol type compound is selected from the group consisting of bisphenols, halogenated bisphenols, hydrogenated bisphenols, novolac resins, polyalkylene glycols and combinations thereof (Abstract; column 2, line 45 through column 4, line 2);
- (17) a resin coated article prepared by the process of claim 1 (Abstract; column 7, line 66 through column 8, line 9); and
- (18) a prepreg prepared by the process of claim 1 (Abstract; column 7, line 66 through column 8, line 9).
- 4. Claims 1 and 3-18 are rejected under 35 U.S.C. 102(b) as being anticipated by Allen (US Pat. No. 4,554,341).

Regarding claims 1-18, Corley discloses: (1) a process for preparing a resin coated article, the process comprising contacting a substrate with an accelerated resin composition (Abstract; column 7, lines 35-55) comprising an epoxy resin (Abstract; column 2, line 43 through column 4, line 9), a curing agent (Abstract; column 4, line 26 through column 5, line 2), and an alkali metal containing cure accelerator compound (Abstract; column 6, lines 43-50);

- (3) wherein the accelerated resin composition is in powder, hot melt, solution, or dispersion form (Abstract; column 7, lines 35-55);
- (4) wherein the contacting method is selected from the group consisting of powder coating, spray coating, die coating, roll coating, resin infusion and contacting the substrate with a bath comprising the accelerated resin composition (Abstract; column 7, lines 35-55);
- (5) wherein the substrate comprises a material selected from the group consisting of glass, fiberglass, quartz, paper, thermoplastic resin, an unwoven aramid reinforcement, carbon, graphite, ceramic, metal and combinations thereof (Abstract; column 7, lines 35-55);
- (6) wherein the article is a prepreg, wherein the substrate comprises a material selected from the group consisting of glass, fiberglass, quartz, paper, thermoplastic resin, an unwoven aramid reinforcement, carbon, graphite, ceramic, metal and combinations thereof, and wherein the contacting occurs in a bath comprising the accelerated resin composition and optionally one or more solvents (Abstract; column 7, lines 35-55); (7) wherein the substrate is glass or fiberglass in the form of a woven cloth or a mat (Abstract; column 7, lines 35-55);
- (8) wherein the alkali metal containing cure accelerator compound is selected from the group consisting of an alkali metal containing hydroxide, alkoxide, carboxylate, halide salt, borate, bicarbonate, carbonate, chlorate, nitrate, phosphate, sulfate, sulfide, sulfite, polysulfide, thiocyanate, silicate, aluminate, phosphonate, sulfonate, cyanate, thiolate, thiophenoxide, thiocarboxylate, thiophosphate, imide salt, an alkali metal ion complexed with coordinating compounds, and combinations thereof (Abstract; column 6, lines 43-50);

Page 9

Art Unit: 1712

(9) wherein the alkali metal containing cure accelerator compound is selected from the group consisting of an alkali metal containing hydroxide, alkoxide, phenoxide, carboxylate, halide salt, carbonate and combinations thereof (Abstract; column 6, lines 43-50);

(10) wherein the alkali metal containing compound is represented by the formula MOR or (MO)<sub>n</sub>-R wherein M is a metal selected from Group 1 of the periodic table of elements, O is oxygen, and R is hydrogen or a substituted or unsubstituted hydrocarbyl group (Abstract; column 6, lines 43-50); (11) wherein M is lithium, sodium or potassium, and R is hydrogen or a C<sub>1</sub> to C<sub>40</sub> hydrocarbyl group (Abstract; column 6, lines 43-50); (12) wherein OR represents a hydroxy, a methoxy, an ethoxy, an n-propoxy, an isopropoxy, an n-butoxy, an iso-butoxy, a sec-butoxy, a tert-butoxy, or a phenoxy group (Abstract; column 6, lines 43-50); (13) wherein the alkali metal containing compound is selected from the group consisting of lithium hydroxide, sodium hydroxide, potassium hydroxide, sodium methoxide, potassium methoxide, lithium methoxide and combinations thereof (Abstract; column 6, lines 43-50);

(14) wherein the alkali metal containing cure accelerator compound is utilized in a amount greater than 0.00001 molar equivalents per 100 grams of epoxy resin solids (Abstract; column 6, lines 43-50);

(15) wherein the epoxy resin is derived from the reaction of an epihalohydrin and a phenol or a phenol type compound (Abstract; column 2, line 43 through column 4, line 9); (16) wherein the phenol or a phenol type compound is selected from the group consisting of bisphenols, halogenated bisphenols, hydrogenated bisphenols, novolac resins, polyalkylene glycols and combinations thereof (Abstract; column 2, line 43 through column 4, line 9);

(17) a resin coated article prepared by the process of claim 1 (Abstract; column 7, lines 35-55); and

(18) a prepreg prepared by the process of claim 1 (Abstract; column 7, lines 35-55).

## Claim Rejections - 35 USC § 103

- 5. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 6. Claim 2 is rejected under 35 U.S.C. 103(a) as being unpatentable over Corley (US Pat. No. 4,503,200) or Allen (US Pat. No. 4,554.341).

Regarding claim 2, both Corley and Allen disclose the use of additional materials, including thixotropic agents (Corley: column 7, lines 62-65; Allen: column 7, lines 31-34); however, neither of the references explicitly discloses the use of solvent. One skilled in the art would recognize that any impregnation process requires adequate viscosity/flow-ability of the resin. Without proper viscosity, a desired level of impregnation cannot be achieved. One skilled in the art would also recognize that the addition of solvent is one of simplest ways of adjusting viscosity of an epoxy resin system, wherein the solvent essentially acts as a "thixotropic agent."

Therefore, it would have been obvious to one of ordinary skill in the art at the time of the invention to use solvent in the impregnation processes of Corley and Allen because both teach the use of a thixotropic agent. One skilled in the art would have recognized that the addition of

Art Unit: 1712

solvent is one of simplest ways of adjusting viscosity of an epoxy resin system, wherein the solvent essentially acts as a "thixotropic agent."

## Claim Rejections - 35 USC § 112

- 7. The following is a quotation of the second paragraph of 35 U.S.C. 112:
  - The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.
- 8. Claims 11-13 rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

There is insufficient antecedent basis for the limitations claims 11-13. It appears that these claims should be dependent from claim 10.

#### Communication

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Michael J. Feely whose telephone number is 571-272-1086. The examiner can normally be reached on M-F 8:30 to 5:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Randy Gulakowski can be reached on 571-272-1302. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Michael J. Feely Primary Examiner Art Unit 1712